1. **Purpose:** 
   1. To establish a procedure for the In-process checks during the manufacturing of capsule.
2. **Scope:** 
   1. It is applicable to all the products being manufactured or Packed at Pharmaceuticals
3. **Responsibilities:** 
   1. QA Manager
   2. QC Officer
   3. Production Pharmacist
   4. Q.A Officer
4. **Procedure:** 
   1. Issuance of Raw Material & Packaging Components
      1. Check the product name, strength, printing quality and quantity of Packaging

components as assigned on B.P.O.

* + 1. Weigh accurately the Raw Materials and attach identification slips with each

material as per B.M.O.

* + 1. Weighing Activity should be performed under the supervision of three persons

i.e. one from warehouse, one from production & one from Q.A.

* 1. Disintegration:
     1. Perform the Disintegration test of the required product as mentioned in the

individual monograph and calculate the results accordingly.

**Frequency**: At Start

* 1. Dissolution:
     1. Perform the Dissolution test of the required product as mentioned in the

individual monograph and calculate the results accordingly.

**Frequency**: At Start

* 1. Average Weight:
     1. Take 20 tablets and weight them, then note the weight of a single tablet

according to the specification

**Frequency**: At Start and after each 30 minutes

* 1. Weight Variation:
     1. According to the specification the average weight of the tablets can vary 5 %

above or below the average weight.

**Frequency**: At Start and after each 30 minutes

* 1. Blister Leakage Test:
     1. Perform the Disintegration test of the required product as mentioned in the

individual monograph.

**Frequency**: At Start

* + 1. Also Check the B. No. Expiry from BMR.